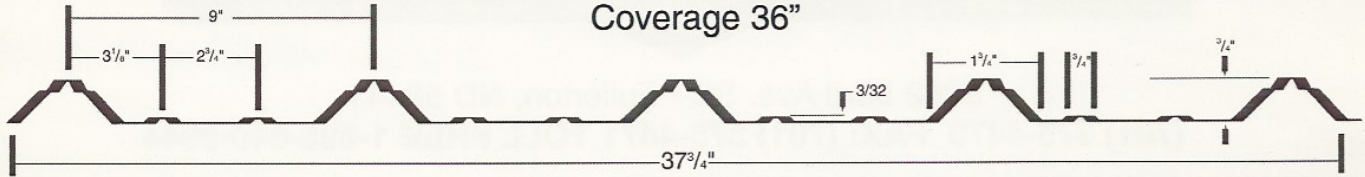




Northland Steel and Trim

9262 93rd Ave. SE • Fullerton, ND 58441
 1-877-862-4571 FAX: (701) 375-4471

"When you needed it yesterday...Try us today"



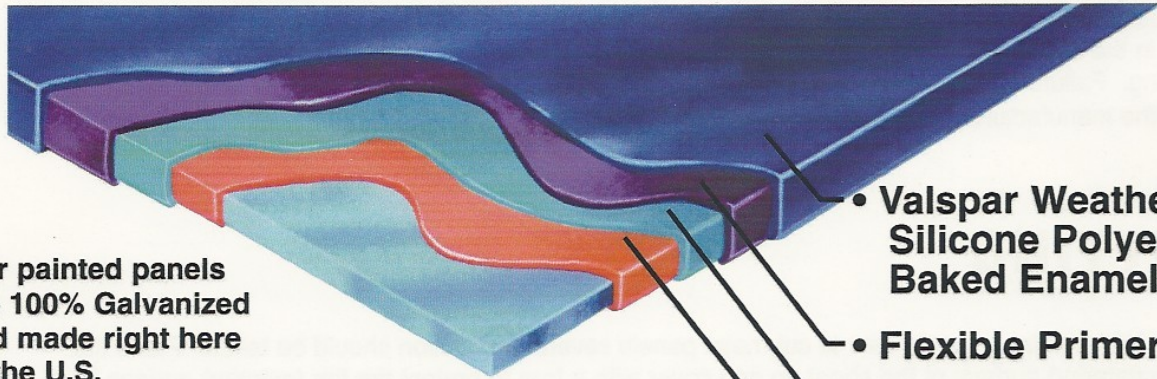
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SECTION PROPERTIES										
PROD. NAME	NOM. THICK IN.	WT. PSF	F. (KSI)	NET GIRTH IN.	PANEL TOP IN COMPRESSION			PANEL BOTTOM IN COMPRESSION		
					1x in4/ft	Sx in3/ft	Fx ksi	1x in4/ft	Sx in3/ft	Fx ksi
G.R.	.016	0.75	80	36	0.0075	0.0140	36.0	0.0072	0.0405	12.8
	.020	0.94	80	36	0.0095	0.0184	36.0	0.0094	0.0823	10.3

ALLOWABLE UNIFORM LOADS IN POUNDS PER SQUARE FOOT																					
NOM. THK. IN.	LIVE LOAD (STRESS)						LIVE LOAD DEFL. (L/180)						WIND SUCTION (UPLIFT)								
	2'	2.5'	3'	3.5'	4'	4.5'	5'	2'	2.5'	3'	3.5'	4'	4.5'	5'	2'	2.5'	3'	3.5'	4'	4.5'	5'
.016	136	87	60	44	34	27	22	136	81	47	29	20	14	10	168	110	77	57	43	34	28
	.020	179	114	79	58	45	35	29	179	102	59	37	25	17	13	221	145	101	74	57	45

PROTECTION First, each panel is coated with G60 hot dip galvanize. This heavy zinc coating provides extra protection. Panels are then bonderized and a corrosion resistant primer is applied. This primer supplies flexibility and provides an excellent base for the final coat. WeatherX® silicone polyester supplies strength, hardness, and durability against the effects of the sun, wind, rain, heat and cold. It is extremely resistant to mildew. No blistering, peeling, and flaking either!

Our 3/4" rib with its anti-siphon feature gives you a weather-tight seal



Our painted panels are 100% Galvanized and made right here in the U.S.

- Valspar WeatherX® Silicone Polyester Baked Enamel
- Flexible Primer
- Bonderizing Treatment
- Zinc G60 Coating

SERVICE job lot quantities can be shipped directly from our factory to you. Each shipment, 1 sheet to 100, is paper wrapped in banded bundles for protection in transit and at the job site. Our custom cut lengths, to the inch up to 60 feet, reduce or eliminate end laps. You get a tighter, stronger, more attractive building.

DURABILITY Constructed of 29 gauge high tensile steel (to ASTM A792 Grade E, 80,000 minimum yield—100,000 plus tensile specifications), our G60 ribbed panels are easy to install, sturdy and weather tight. Resistance to dents, plus minimal expansion/contraction properties make this steel panel an excellent investment providing lasting protection and greater durability that will enhance all types of structural designs.

MANUFACTURED BY NORTHLAND STEEL & TRIM. FULLERTON, ND 58441



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(701) 375-4470 FAX: (701) 375-4471 TOLL FREE 1-888-640-0844

CARE & HANDLING

STORAGE

Galvanized steel sheets have a good service life when exposed to normal weather conditions. However, these same sheets are subject to stain when water sits upon or becomes trapped between the sheets.

If galvanized sheets are to be stored for any period of time, they should be unbundled and stood on end against an interior wall. Metal should be spread or fanned out at their bottom ends to allow for air circulation and should be off the ground on blocks. If storage is to be for a day or two, keep the metal inside in the bundle up off the ground on blocks. **Never** cover the material with plastic as this promotes sweating. Failure to follow these steps may result in wet storage stain and premature white rusting, which the manufacturer cannot be held responsible for.

CUTTING

When using a power saw to cut metal panels several precautions should be taken. Place the bottom (interior) surface of the sheet up and cover with a tarp to protect the top (exterior) surface from the hot metal filings and reduce the chance of damage. When doing the actual cutting, be sure to wear protective eye glasses and do it away from other unused or applied panels. Metal filings may become embedded in the surface of the sheet and if left alone will quickly rust. Be sure to wipe all filings from both surfaces before application.